

TECHNICAL DATA SHEET

# 100 mm NZE 30kW 50Hz SUBMERSIBLE SLURRY PUMPS

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over 4 decades resulting in machines that can perform in the most demanding environments.

#### **Standard Engineering Features**

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Rotating inducer creates hydrodynamic shock waves to re-suspend settled particles beneath the pump inlet
- Carefully chosen wear resistant materials to maximise service lifetime
- Single stage, open vane impeller
- Precision bearings
- · Non pressurised mechanical seal

#### **Applications**

- Open pit mine dewatering
- Mine tailings recovery and reprocessing
- Minerals processing separation, purification, concentration
- Power plant ash removal and cleaning
- Lagoon dredging and silt removal
- · River water and dam desilting
- Harbour and dry-dock cleaning
- Steel slag transport
- Rolling mill scale and metal cutting swarf transport
- · Sewage and waste transfer

#### Pump Performance -

Design fluid handled	Slurry
Maximum fluid SG	2.8 kg/l
Maximum fluid solids content	65 % by weight
Maximum particle size	25 mm
Maximum fluid temperature	90 ℃
Recommended pH range	4-10
Weight (excluding cable)	710 kg
Outlet diameter	100 mm
Maximum flow	137 m³/hr
Maximum head	33 m (3.2 bar)
Impeller diameter	292 mm
Impeller tip speed	22 m/s
Peak efficiency	57 %
Maximum submergence depth*	28 m
Shut off head at maximum pump speed	33m

<sup>\*</sup> as standard, can be deeper if required

#### Electrical Data

Motor type  Frequency  Frequency  Phase  3  Motor rating  IEC 60034-1  Protection class  IP68  Starting method  Power  30 kW  Speed  I450prm - 4 pole  Number of starts per hour  Voltage imbalance between phases  Insulation class  IR68  Max 2%  Insulation class  H (180°C)  Motor overload factor  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  IEEE I 12-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at Im when not submerged  Motor efficency  88%		
Phase 3  Motor rating IEC 60034-1  Protection class IP68  Starting method Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available Power 30 kW  Speed I450prm - 4 pole  Number of starts per hour 20  Voltage variation ± 6%  Voltage imbalance between phases Insulation class H (180°C)  Motor overload factor I.66  Duty rating S1  Efficiency class IE exempt (integral with pump)  Oil type Mineral uninhibited to IEC 60269 (04)  Standards complied with Noise level at Im when not submerged	Motor type	Vertical, oil filled, squirrel cage induction
Motor rating Protection class IP68 Starting method Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available Power 30 kW Speed I450prm - 4 pole Number of starts per hour Voltage variation ± 6% Voltage imbalance between phases Insulation class H (180°C) Motor overload factor Duty rating S1 Efficiency class IE exempt (integral with pump) Oil type Mineral uninhibited to IEC 60269 (04) Standards complied with Noise level at Im when not submerged Nirect on Line (DOL), Soft Start, Variable Start, V	Frequency	50Hz
Protection class  IP68  Starting method  Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available  Power  30 kW  Speed  I450prm - 4 pole  Number of starts per hour  20  Voltage variation  ± 6%  Voltage imbalance between phases  Insulation class  H (180°C)  Motor overload factor  I.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  IEEE I12-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at I m when not submerged  Table 12-2004, IEC 37  78 dB	Phase	3
Starting method  Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available  Power  30 kW  Speed  I450prm - 4 pole  Number of starts per hour  20  Voltage variation  ± 6%  Voltage imbalance between phases  Insulation class  H (180°C)  Motor overload factor  I.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  IEEE I12-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at Im when not submerged	Motor rating	IEC 60034-I
Speed Drive. Note: Star Delta not available  Power  30 kW  Speed  1450prm - 4 pole  Number of starts per hour  20  Voltage variation  ± 6%  Voltage imbalance between phases  Insulation class  H (180°C)  Motor overload factor  1.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  Noise level at 1m when not submerged  Speed Drive. Note: Star Delta not available  Nax 2%  H (180°C)  IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37	Protection class	IP68
Speed 1450prm - 4 pole  Number of starts per hour 20  Voltage variation ± 6%  Voltage imbalance between phases H (180°C)  Motor overload factor I.66  Duty rating S1  Efficiency class IE exempt (integral with pump)  Oil type Mineral uninhibited to IEC 60269 (04)  Standards complied with IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at Im when not submerged 78 dB	Starting method	
Number of starts per hour  Voltage variation  ± 6%  Voltage imbalance between phases  Insulation class  H (180°C)  Motor overload factor  I.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  Noise level at Im when not submerged  78 dB	Power	30 kW
Voltage variation ± 6%  Voltage imbalance between phases  Insulation class H (180°C)  Motor overload factor I.66  Duty rating S1  Efficiency class IE exempt (integral with pump)  Oil type Mineral uninhibited to IEC 60269 (04)  Standards complied with IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at 1m when not submerged 78 dB	Speed	1450prm - 4 pole
Voltage imbalance between phases  Insulation class  H (180°C)  Motor overload factor  I.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  Noise level at Im when not submerged  Nax 2%  H (180°C)  I.66  S1  EEE 112-2004, IEC 60034-1-2, AS60034-1-2, AS60034-1-3, IEC 37	Number of starts per hour	20
between phases  Insulation class  H (180°C)  Motor overload factor  I.66  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  Noise level at Im when not submerged  Mineral uninhibited to IEC 6034-1-2, AS60034-1, JEC 37	Voltage variation	± 6%
Motor overload factor  Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at Im when not submerged  78 dB		Max 2%
Duty rating  S1  Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  Standards complied with  Noise level at Im when not submerged  78 dB	Insulation class	H (180°C)
Efficiency class  IE exempt (integral with pump)  Oil type  Mineral uninhibited to IEC 60269 (04)  Standards complied with  IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at Im when not submerged  78 dB	Motor overload factor	1.66
Oil type Mineral uninhibited to IEC 60269 (04)  Standards complied with IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at 1m when not submerged 78 dB	Duty rating	S1
Standards complied with IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37  Noise level at 1m when not submerged 78 dB	Efficiency class	IE exempt (integral with pump)
Noise level at 1m when not submerged  AS60034-1, JEC 37  78 dB	Oil type	Mineral uninhibited to IEC 60269 (04)
submerged 78 dB	Standards complied with	
Motor efficency 88%		78 dB
	Motor efficency	88%

# Goodwin



#### Electrical Data

Voltage	Rated power (kW)	RPM	Rated (full load) Current (A)	Inrush Current Direct on Line (A)	No Load Current (A)	Power Factor cos φ (full load)	Power Factor cos φ (75% load)	Power Factor cos φ (50% load)	Recommended Over Current Protection (A)
380	30	1450	58	300	14	0.91	0.82	0.81	100
415	30	1450	54	280	13	0.91	0.82	0.81	100
525	30	1450	30	220	10	0.91	0.82	18.0	100
660	30	1450	23	170	8	0.91	0.82	0.81	80
1000	30	1450	19	120	6	0.91	0.82	0.81	50

## Materials —

Pump body castings	SG Iron	
Impeller	NiHard (Tungsten carbide coated optional)	
Casing	NiHard	
Wear plate	NiHard (Tungsten carbide coated optional)	
Inducer	Hardened Stainless Steel (Tungsten carbide tiled and coated optional)	
Shaft	Martensitic stainless steel	
Mechanical seal	Stainless steel and silicon carbide	
O-rings	Nitrile rubber	
Fasteners	Stainless steel	

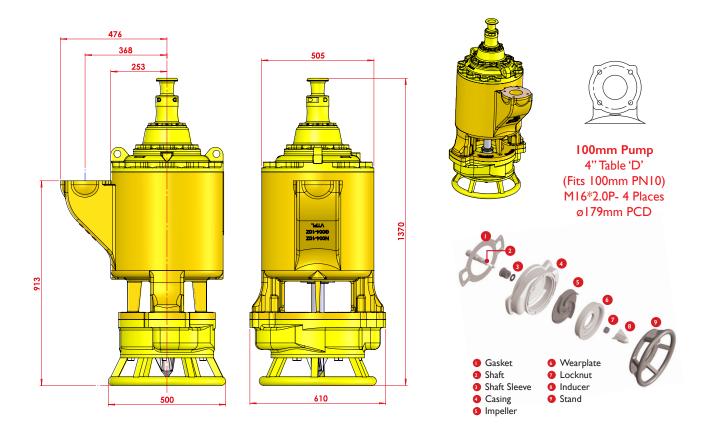
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Surface preparation	Class 2.5		
Undercoat	Two component high build epoxy coating. I 25µm thickness (typical).		
Top coat	Acrylic polyurethane high gloss. 50µm thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51.		

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Recommended cable	Heavy duty 10mm <sup>2</sup> 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) rubber sheathing and galvanised steel pliable wire armouring. To standard BS 6708. Voltage rating 1100V. Outer sheath is oil resistant to IEC 60811-2-1, flame resistant to IEC 60332-1-2. Maximum external diameter 42.3mm. Weight 3.2kg/m.		
Recommended lifting chains	Length 0.6m Material: steel SWL 1500kg		
Hose connection	Outlet flange configuration	100mm PN10 M16*2.0P 4 places Ø179mm PCD	
Cable gland	Material	Nickel plated brass (stainless steel optional)	
Cable gland	Specification	BS6121:Part 1:1989	
Control panel	Rating	IP65	
	Weight	65Kg	
	Description	Voltage protection, earth leakage protection, phase imbalance, automatic operation with level switch and timer. DOL standard, soft start or VSD optional	





## **Pump Curve**

