



# Goodwin

**100 mm DWHH** 90kW 50Hz  
**DIRTY WATER HIGH HEAD  
SUBMERSIBLE PUMP**

**NUMBER ONE FOR RELIABILITY, STRENGTH & ENDURANCE**

**TECHNICAL DATA SHEET**

# 100 mm DWHH

## 90kW 50Hz

### SUBMERSIBLE PUMP

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over 4 decades resulting in machines that can perform in the most demanding environments.

## Standard Engineering Features

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Carefully chosen wear resistant materials to maximise service lifetime
- Multiple stage, closed vane impellers
- Precision bearings
- Non pressurised mechanical seal

## Applications

- High wall pumping (open pit) applications
- Construction of buildings, dams & harbour walls
- Long distance pumping applications (up to 4 km)
- Agriculture - irrigation water
- Mine dewatering
- Flood level control - industrial, municipal, mining & marine
- Emergency and environmental control

## Pump Performance

Design fluid handled	Dirty Water
Maximum fluid SG	1.1 kg/l
Maximum fluid solids content	10 % by weight
Maximum particle size	10 mm
Maximum fluid temperature	90 °C
Recommended pH range	4-10
Power	90 kW
Speed	1450 rpm
Weight	1940 kg
Outlet Diameter	100 mm
Maximum Flow	195 m <sup>3</sup> /hr
Maximum Head	130 m (12.8 bar)
Impeller diameter	485 mm
Impeller tip speed	37 m/s
Peak efficiency	38 %
Maximum submergence depth*	28 m
Shut off head at maximum pump speed	130 m

\* as standard, can be deeper if required

## Electrical Data

Motor Type	Squirrel-cage induction motor
Frequency	50Hz
Phase	3
Motor rating	IEC 60034-1
IP protection rating	IP68
Starting method	Direct on-line, Soft Start, Variable Speed Drive. Note: Star Delta not available
Number of starts per hour	10
Voltage variation	± 6%
Voltage imbalance between phases	Max 2%
Insulation Code	H (180°C)
Motor Overload Factor	2.2
Duty Rating	S1
Efficiency Class	IE exempt (integral with pump)
Oil Type	Mineral uninhibited to IEC 60269 (04)
Standards complied with	IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37
Noise level at 1m when not submerged	78 dB
Motor efficiency	82%

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## Electrical Data

Voltage	Rated power (kW)	RPM	Rated (full load) Current (A)	Inrush Current Soft Start (A)	No Load Current (A)	Power Factor cos $\phi$ (full load)	Power Factor cos $\phi$ (75% load)	Power Factor cos $\phi$ (50% load)	Recommended Over Current Protection (A)
380	90	1450	165	578	39	0.91	0.82	0.81	350
415	90	1450	156	546	37	0.91	0.82	0.81	350
525	90	1450	124	434	29	0.91	0.82	0.81	300
660	90	1450	94	329	22	0.91	0.82	0.81	300
1000	90	1450	63	221	17	0.91	0.82	0.81	250

## Materials

Pump body castings	SG Iron
Impeller	Hardened stainless steel
Casing	SG Iron
Wear plate	SG Iron
Shaft	Martensitic stainless steel
Mechanical seal	Stainless steel and silicon carbide
O-rings	Nitrile rubber
Fasteners	Stainless steel

## Coating System

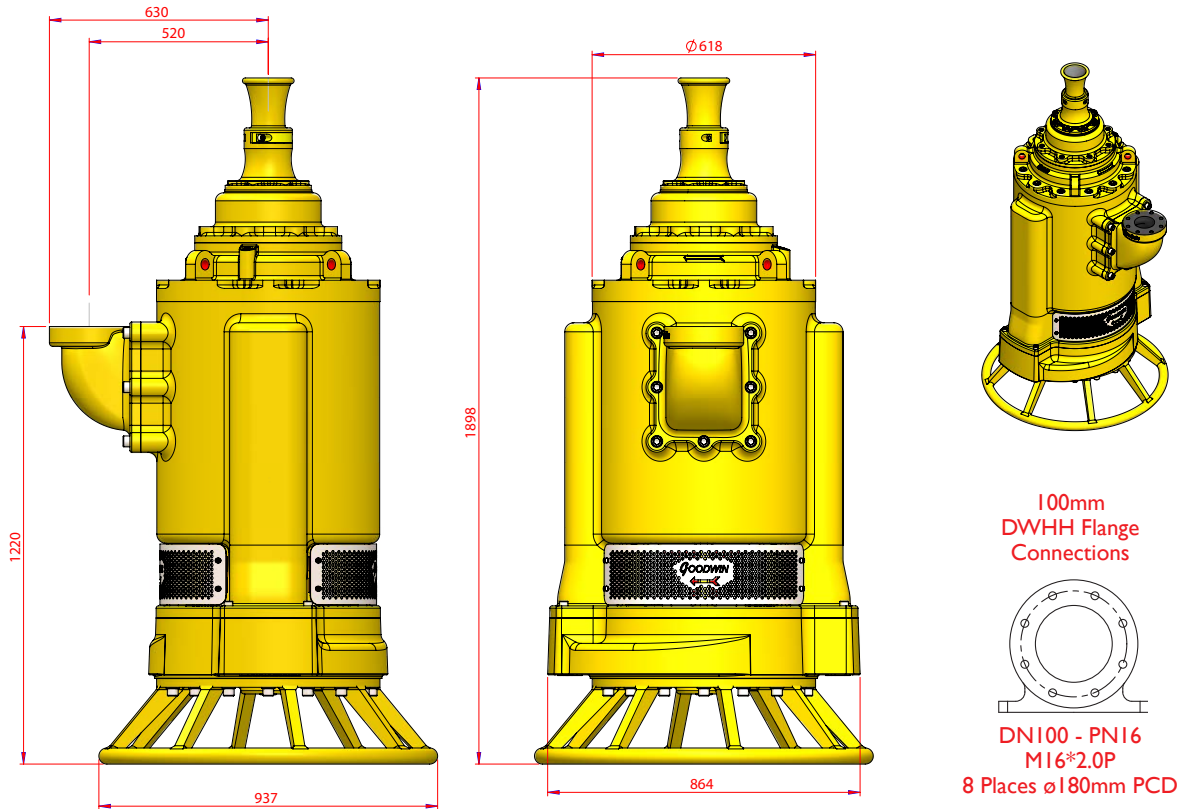
Surface preparation	Class 2.5
Undercoat	Two component high build epoxy coating. 125 $\mu$ m thickness (typical).
Top coat	Acrylic polyurethane high gloss. 50 $\mu$ m thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51.

## Other Data

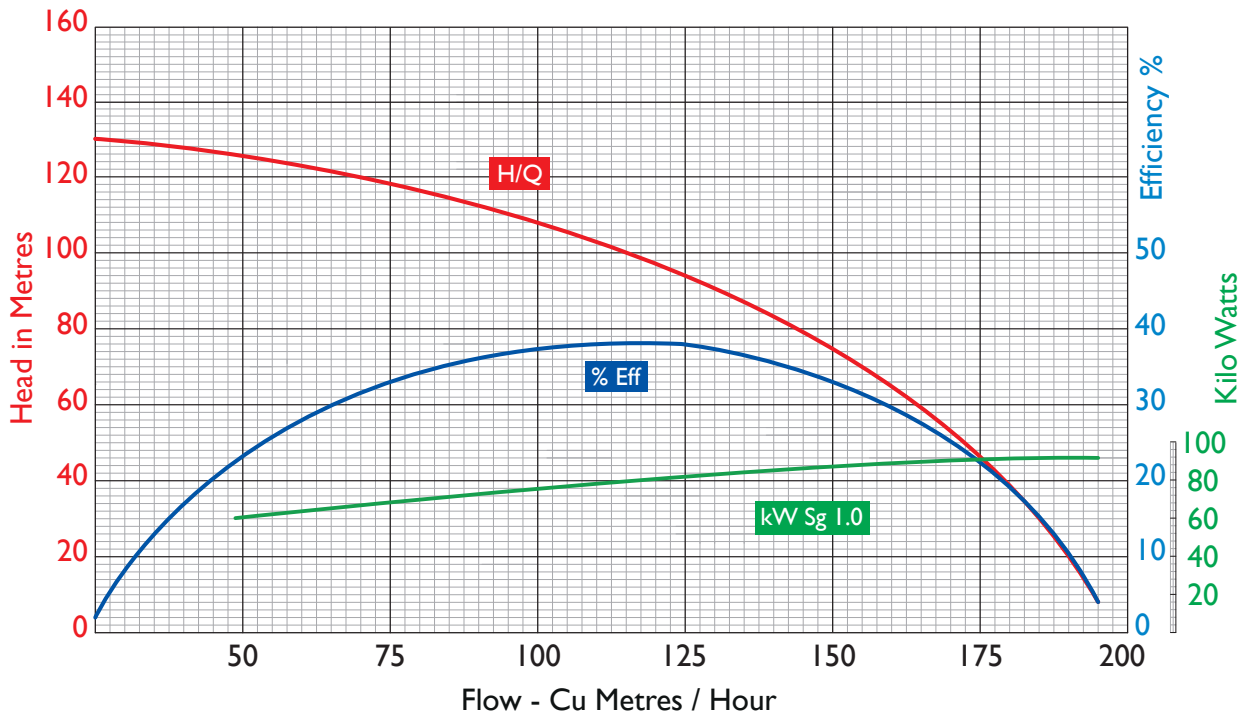
Recommended cable	Heavy duty 70mm <sup>2</sup> 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) rubber sheathing. To standard EN 50525-2-21. Voltage rating 750V. Outer sheath is oil resistant to IEC 60811-404, flame resistant to IERC 60332-1-2. Maximum external diameter 46.7mm. Weight 4.2kg/m.		
Recommended lifting chains	Length: 0.6 m	Material: Steel	SWL: 3200 kg
Hose connection	Outlet flange configuration	100mm PN16 M16*2.0P 8 places $\varnothing$ 180mm PCD	
Cable gland	Material	Nickel plated brass (stainless steel optional)	
	Specification	BS6121:Part 1:1989	
Control panel	Rating	IP65	
	Weight	108kg	
	Description	Voltage protection, earth leakage protection, phase imbalance, automatic operation with level switch and timer. Soft start as standard (VSD optional).	

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## Weights & Dimensions



## Pump Curve



All pump designs and information is subject to upgrade and revision.

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