

TECHNICAL DATA SHEET

# 100 mm HNZB 30kW 50Hz SUBMERSIBLE SLURRY PUMPS

Goodwin submersible pumps have been manufactured since 1982 and are recognised as market leaders in terms of performance and reliability. The pumps have been continually developed over 4 decades resulting in machines that can perform in the most demanding environments.

#### **Standard Engineering Features**

- Single piece cast iron motor housing to enhance rigidity and reduce wear
- 3 phase electric motor runs in oil bath to lubricate and cool the motor parts
- Cooling assisted by the pumped fluid passing through the pump body
- Twin volute casing design to reduce rotational imbalance and increase lifetime of bearings and seals
- Rotating inducer creates hydrodynamic shock waves to re-suspend settled particles beneath the pump inlet
- Carefully chosen wear resistant materials to maximise service lifetime
- Single stage, open vane impeller
- Precision bearings
- Non pressurised mechanical seal

#### **Applications**

- · Open pit mine dewatering
- Mine tailings recovery and reprocessing
- Minerals processing separation, purification, concentration
- Power plant ash removal and cleaning
- Lagoon dredging and silt removal
- · River water and dam desilting
- Harbour and dry-dock cleaning
- Steel slag transport
- Rolling mill scale and metal cutting swarf transport
- · Sewage and waste transfer

#### Pump Performance -

Design fluid handled	Slurry	
Maximum fluid SG	1.5 kg/l	
Maximum fluid solids content	25 % by weight	
Maximum particle size	I2 mm	
Maximum fluid temperature	90 °C	
Recommended pH range	4-10	
Weight (excluding cable)	770 kg	
Outlet diameter	I00 mm	
Maximum flow	160 m³/hr	
Maximum head	60 m (5.9 bar)	
Impeller diameter	420 mm	
Impeller tip speed	32 m/s	
Peak efficiency	51 %	
Maximum submergence depth*	28 m	
Shut off head at maximum pump speed	60 m	

<sup>\*</sup> as standard, can be deeper if required

#### Electrical Data

1otor type	Vertical, oil filled, squirrel cage induction
requency	50Hz
Phase	3
1otor rating	IEC 60034-1
Protection class	IP68
tarting method	Direct on Line (DOL), Soft Start, Variable Speed Drive. Note: Star Delta not available
ower	30 kW
peed	1450 rpm - 4 pole
Number of starts per hour	20
oltage variation	+/- 6%
oltage imbalance between phases	Max 2%
nsulation class	H (180°C)
1otor overload factor	1.66
Outy rating	S1
fficiency class	IE exempt (integral with pump)
Oil type	Mineral uninhibited to IEC 60269 (04)
standards complied with	IEEE 112-2004, IEC 60034-1-2, AS60034-1, JEC 37
Noise level at 1m when not ubmerged	78 dB
otor efficency	88%
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# Goodwin



#### Electrical Data —

Voltage	Rated power (kW)	RPM	Rated (full load) Current (A)	Inrush Current Direct on Line (A)	No Load Current (A)	Power Factor cos φ (full load)	Power Factor cos φ (75% load)	Power Factor cos φ (50% load)	Recommended Over Current Protection (A)
380	30	1450	58	300	14	0.91	0.82	0.81	100
415	30	1450	54	280	13	0.91	0.82	18.0	100
525	30	1450	42	220	10	0.91	0.82	18.0	100
660	30	1450	33	170	8	0.91	0.82	0.81	80
1000	30	1450	22	120	6	0.91	0.82	0.81	50

### Materials —

Pump body castings	SG Iron		
Impeller	NiHard (Tungsten carbide coated optional)		
Casing	NiHard		
Wear plate	NiHard (Tungsten carbide coated optional)		
Inducer	Hardened stainless steel (Tungsten carbide tiled and coated optional)		
Shaft	Martensitic stainless steel		
Mechanical seal	Stainless steel and silicon carbide		
O-rings	Nitrile rubber		
Fasteners	Stainless steel		

## Coating System —

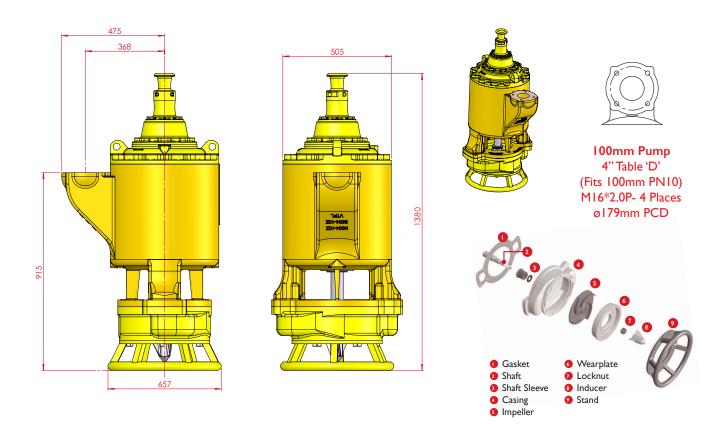
Surface preparation	Class 2.5		
Undercoat	Two component high build epoxy coating. I 25µm thickness (typical).		
Top coat	Acrylic polyurethane high gloss. 50µm thickness (typical). Yellow to RAL 1003 / BS4800 08-E-51.		

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Recommended cable	Heavy duty 10mm <sup>2</sup> 3 phase + earth copper cored cable with black chlorinated polyethylene (CPE) rubber sheathing and galvanised steel pliable wire armouring. To standard BS 6708. Voltage rating 1100V. Outer sheath is oil resistant to IEC 60811-2-1, flame resistant to IEC 60332-1-2. Maximum external diameter 42.3mm. Weight 3.2kg/m.		
Recommended lifting chains	Length 0.6m.	Material: steel SWL 1500kg	
Hose connection	Outlet flange configuration	100mm PN10 M16*2.0P 4 places Ø179mm PCD	
Cable gland	Material	Nickel plated brass (stainless steel optional)	
	Specification	BS6121:Part 1:1989	
Control panel	Rating	IP65	
	Weight	108kg	
	Description	Voltage protection, earth leakage protection, phase imbalance, automatic operation with level switch and timer. Soft start as standard (VSD optional).	

#### Weights & Dimensions





#### Pump Curve

